

Work Order ID 54793 - 2

December 22, 2009 9:51:34 AM



Item ID: D412-761-045

SPC

Accept



Setup Start



Revision ID:

Stop



Item Name: Large Bubble Window, LH

Start Date: 1/05/10 Start Qty: 4.00



Cust Item ID:

Required Date: 1/22/10 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

W

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-761

Rev D

100



DOCUMENT CONTROL

0.00

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-761-045 C11G001

8.10/03/08

110



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

9/12/31 SP

120



QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

8.10/03/08

(+2)

Work Order ID 54793



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December 22, 2009 9:51:34 AM

Item ID: D412-761-045

Accept



Setup Start



Revision ID:

Item Name: Large Bubble Window, LH

Stop



Start Date: 1/05/10 Start Qty: 4.00



Required Date: 1/22/10 Req'd Qty: 4.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D412-761-045

Location:

PPP Rev:

A

10/03/11 (2)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/03/11
ME
10-3-10

Picklist Print

Page 1

December 22, 2009 9:51:15 AM

Work Order ID: 54793

Parent Item: D412-761-045

Parent Item Name: Large Bubble Window, LH


Comments: Est Rev: C 09-04-15 added D3704-3 as per ECN09-546 DD verified by: EC

Start Date: 1/05/10

Required Date: 1/22/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3704-3  Escutcheon		Manufactured	No			110	Each	1.0000	4.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1	
46678	1	

D412-761-043  Modified Latch Mechanism, LH		Manufactured	No			110	Each	3.0000	4.0000			
--	--	--------------	----	--	--	-----	------	--------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	3	
53160	3	

D3676-1  BUBBLE WINDOW		Manufactured	No			110	Each	1.0000	4.0000			
--	--	--------------	----	--	--	-----	------	--------	--------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1	
41414	1	

9/12/30
BS5345 30 P/10/10

54794 PK 10/13/2
53160 30 P/10/10

BS4802 30 P/10/10

Picklist Print

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Work Order ID: 54793

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Required Date: 1/22/10

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D3678-1 *tl*

 Placard

Manufactured No

110

Each

19.0000

4.0000



9/10/31

[Handwritten mark]

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

19

46354

19

110

Each

19.0000

4.0000



9/10/31 2/

D3678-3 *tl*

 Placard

Manufactured No

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

19

46355

19

110

Each

3.0000

4.0000



*9/10/31 sd 4x
 13 sys 03 20 8/10/08*

D3700-1 *tl*

 Inboard Window Doubler

Manufactured No

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST

3

44599

3

2

Picklist Print

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Page 3

Work Order ID: 54793

Parent Item: D412-761-045

Parent Item Name: Large Bubble Window, LH

Comments: Est Rev:C 09-04-15 added D3704-3 as per ECN09-546 DD verified by:EC

Start Date: 1/05/10

Required Date: 1/22/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3700-3 H



Outboard Window Doubler

Manufactured

No

110

Each

3.0000

4.0000



9/10/10 SP
B54804 1X Per 10/10/10

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST126

3

53261

3

D3701-1 H



Floor Doubler

Manufactured

No

110

Each

1.0000

4.0000



3.0
9/10/10 SP
B54803
10-3-3 SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

5061

1

D3702-1 H



Fwd Doubler

Manufactured

No

110

Each

3.0000

4.0000



9/10/10 SP
B54806 1X Per 10/10/10

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3

44598

3

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Work Order ID: 54793

Parent Item: D412-761-045

Parent Item Name: Large Bubble Window, LH

Comments: Est Rev: C 09-04-15 added D3704-3 as per ECN09-546 DD verified by: EC

Start Date: 1/05/10

Required Date: 1/22/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3703-1 *fl*


Manufactured No

110

Each

1.0000

4.0000



7/10/31 Y

** B 54807 3Y sf
10-3-3*

B Aft Doubler

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5062

1

1

110

Each

4.0000

4.0000



9/10/31 SF

B 54808 1X / 10/10/08

D3703-3 *fl*


Manufactured No

B Aft Corner Doubler

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

44596

4

4

110

Each

4.0000

4.0000



9/10/31

sf

D3703-5 *fl*


Manufactured No

B Aft Cap

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

44597

4

4

9/10/31

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Work Order ID: 54793

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Comments: Est Rev:C 09-04-15 added D3704-3 as per ECN09-546 DD verified by:EC

Start Date: 1/05/10

Required Date: 1/22/10

Start Qty: 4.00

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D3704-1

Manufactured

No

110

Each

3.0000

4.0000



ESCUTCHEON

30 9/12/31 sl

10 B54810 Cc/p/2

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3

44761

3

D3708-1

Manufactured

No

110

Each

0.0000

4.0000



Angle

10-3-3 sl
2x

B54813

Q B54812 9/12/31 sl
B05063 9/12/31 sl

D3708-3

Manufactured

No

110

Each

0.0000

4.0000



Angle

D3709-1

Manufactured

No

110

Each

0.0000

4.0000



Angle

D3709-3

Manufactured

No

110

Each

1.0000

4.0000



Angle

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

53262

1

9/12/31 sl

B 54813 9/12/31 sl

54815 3x

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Work Order ID: 54793

Parent Item: D412-761-045

Parent Item Name: Large Bubble Window, LH

Comments: Est Rev:C 09-04-15 added D3704-3 as per ECN09-546 DD verified by:EC

Start Date: 1/05/10

Required Date: 1/22/10

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3802-1

Manufactured

No

110

f

41.5000

54.0000

356645
2x

10-3-09 SP

Window Seal

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

41.5

44630

5

44916

36.5

2x

1- Cut one per dwg d3802-1-135

DT9458

Manufactured

No

110

Each

0.0000

4.0000

Cutting Template

AN3-7A

Purchased

No

110

Each

125.0000

104.0000

9/12/31

4x SP

Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

125

110704

2

111127

23

113149

50

113226

50

750

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Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN960JD10

452

Purchased

No

110

Each

1,508.000

208.0000



Washer



9/12/31

51

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1508

105442

8

109059

2

109840

23

110139

2

110985

202

111279

5

111668

48

112314

196

112369

22

113149

1000

MS2104213

426

Purchased

No

110

Each

2,372.000

104.0000



Nut



9/12/31

51

42

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2372

110844

35

111274

27

111668

64

112314

1746

112385

500

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS24694-C5 <i>41</i>		Purchased	No			110	Each	71.0000	4.0000			
												
Screw												

9/12/31 SP

Warehouse
Location
Main Warehouse

MS24694-C13 <i>41</i>	Purchased	No				110	Each	48.0000	4.0000			
												
Screw												

9/12/31 SP (4)

Warehouse
Location
Main Warehouse
ST
108558

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